



Dart Aerospace Ltd.
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Canada

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D2804-2
Job Sheet 188714



Part No: D2804-2

Job Qty: 6 pcs

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/25/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D IPP A 00.11.06 New Issue EC IPP B IPP Rev:C As per Rev C 06-11-09 JLM IPP Rev:D
Removed Tumbling 08-09-10 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Waterjet - Flow - 1	6		1/25/19	0.00	1.15	Waterjet - Flow			on 20/01/30
		pcs								
110	HAAS 4 Axis - B4B	6		1/25/19	0.00	7.35	HAAS - 1 - B4B	DAS	52	20/03/20
		pcs					HAAS - 2 - B4B	9-89		
							HAAS - 3 - B4B			
							HAAS - 4 - B4B			
		6		1/25/19	0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 38			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51	DAS	52	20/03/20
							QC 2 - 52	9-89		
							QC 2 - 54			

DART AEROSPACE
Container No: S253397
Part: D2804-2
Job No: 188714
Serial No/Batch: S253397
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 02/05/20

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					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
122 Conventional Mill - 1 - B4B	6 pcs	1/25/19	0.00	0.67	Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	W 20/4/4
125 QC 2	6 pcs	1/25/19	0.00	0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 38	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 54	
					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	W 20/4/4
130 QC 8	6 pcs	1/25/19	0.00	0.00	QC 2 - 8	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20-23	W 20/4/20
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
140 Handfinish - 1-1 Chemical-B4B	6 pcs	1/25/19	0.00	0.53	Handfinish - 1 - 1 - B4B	W 20-05-07

				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
150 QC 7	6 pcs	1/25/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	20-05-8.
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 38	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 6	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
160 Packaging 3-1 - Stock - B4B	6 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
170 QC 21 - SA	6 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21	MAY 11 2020

DAS 34 989

Part Op **100** - 1-Cut as per File D2804-1-2_BLANKDescriptions: **110** - (HAAS CNC Vertical Machine) Machine as per folio FA103**120** - (QC2- Inspect parts off machine FAI/FAIB)**122** - (Manufacture as per dwg)**125** - (QC2- Inspect parts off machine FAI/FAIB)**130** - (QC8- Inspect parts - second check)**140** - (Chemical Conversion Coat per QSI005 4.1)**150** - (QC7-Inspect Chemical Conversion Coat)**160** - (Identify as per dwg & Stock Location: _____)**170** - (QC21- Final Inspection - Work Order Release)**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X12.000	6061-T6 Bar .500 X 12.00	7.9800 ft (1.33 ea)	100-Waterjet - Flow - 1	5157419 5157419/525341

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6B0.500X12.000	8	19	0

Part Specifications

Specifications could not be found.

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